



UNION INKS

PCB Ink Application Chart

Applications	Drying Methods	Ink Code
Alkali Soluble Etch Resist Blue	Air dry 30 60 minutes at room temperature Forced dry at 60°C~ 70°C for 5 minutes	99-956B
Alkali Soluble Etch Resist Black		99-200K
A/S Plating / Etch Resist Blue	Oven curing at 120°C for 10 minutes or 80°C for 15~20 minutes	99-425B
Thermal Solder Mask Green	Oven curing at 150°C for 30 minutes.	99-3884G
Thermal Solder Mask Green		99-3880G
Thermal Marking Inks	Oven curing at 150°C for 30 minutes.	99-524W
Peelable Mask Blue / White	Oven curing at 130°C~150°C for 20 30 minutes.	99-84
Peelable Mask Blue		99-88B
Liquid Photo Resist	Oven drying at 75~85°C for 15 minutes.	99-250
		99-260
		99-244
UV Etch Resist Blue	UV Curing 1000 mJ (UVV)	99-461
UV Etch Resist Blue	UV Curing 1000 mJ (UVV)	99-440
UV Solder Mask Green	UV Curing 1200 mJ (UVV)	99-6880
UV Notation Inks	UV Curing 1200 mL (UVV)	99-6900



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